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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/718,127	11/21/2003	Stacey Elyn Hahn		1570
7590	05/28/2004		EXAMINER	
STACEY HAHN Apt. # D 23 92 Kansas Street Redlands, CA 92373			WILLIAMS, JAMILA O	
			ART UNIT	PAPER NUMBER
			3712	

DATE MAILED: 05/28/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

Interview Summary	Application No.	Applicant(s)	
	10/718,127	HAHN, STACEY ELYN	
	Examiner	Art Unit	
	Jamila O Williams	3712	

All participants (applicant, applicant's representative, PTO personnel):

(1) Jamila O Williams. (3) _____.

(2) Stacey E Hahn (Pro se applicant). (4) _____.

Date of Interview: 25 May 2004.

Type: a) Telephonic b) Video Conference
c) Personal [copy given to: 1) applicant 2) applicant's representative]

Exhibit shown or demonstration conducted: d) Yes e) No.
If Yes, brief description: _____.

Claim(s) discussed: none.

Identification of prior art discussed: none.

Agreement with respect to the claims f) was reached. g) was not reached. h) N/A.

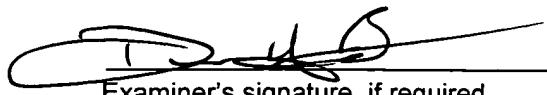
Substance of Interview including description of the general nature of what was agreed to if an agreement was reached, or any other comments: Applicant (Hahn) called the Examiner to request that a copy of the originally filed specification be mailed to applicant. Due to a computer issue, the applicant does not have access to her originally filed specification and needs this copy in order to reply to the office action mailed 3-24-04.

(A fuller description, if necessary, and a copy of the amendments which the examiner agreed would render the claims allowable, if available, must be attached. Also, where no copy of the amendments that would render the claims allowable is available, a summary thereof must be attached.)

THE FORMAL WRITTEN REPLY TO THE LAST OFFICE ACTION MUST INCLUDE THE SUBSTANCE OF THE INTERVIEW. (See MPEP Section 713.04). If a reply to the last Office action has already been filed, APPLICANT IS GIVEN ONE MONTH FROM THIS INTERVIEW DATE, OR THE MAILING DATE OF THIS INTERVIEW SUMMARY FORM, WHICHEVER IS LATER, TO FILE A STATEMENT OF THE SUBSTANCE OF THE INTERVIEW. See Summary of Record of Interview requirements on reverse side or on attached sheet.

DERRIS H. BANKS
SUPERVISORY PATENT EXAMINER
TECHNOLOGY CENTER 3700

Examiner Note: You must sign this form unless it is an attachment to a signed Office action.



Examiner's signature, if required

**NON-PROVISIONAL
UTILITY PATENT
APPLICATION**

**FOR:
ONE DEGREE - FOUR
AXIS,
GIMBAL FREE GYRO
TOY**

APPLICANT/INVENTOR: Stacey E. Hahn
APPLICATION NO.: _____
DATE: November 15, 2003

SPECIFICATIONS

TITLE OF INVENTION:

One Degree Four Axis Gimbal Free Gyro Toy

CROSS REFERENCE TO RELATED APPLICATIONS:

The inventor has determined that the invention has not been under "patent" or "patent pending" to the extent allowable through preliminary search.

BACKGROUND OF THE INVENTION:

The toy production field has a definitive edge upon utilizing ideas of physics for introduction to the general public. Utilization of "gyroscopic" principle has been evinced within toys ranging from cars (US #4556396- circ.1985), to conveyor belt exaction of disks (US #4118031- circ.1975), including rotatable disks upon stationary vertical axis (US #01781333- circ.1930). Utilization of "centrifugal" force to elicit activation of specific toy element (US #6413144- circ.2000) has also been employed.

The developments of these toys are drawn from one discerning principle- single axle concentration and stability of axis. In specific "gyroscopic" principle, the axis employment range has been from one (in stabilization- US #5237450- circ.1992) to three (in standard rotary devices). However, when considering tendency of motion, specifically through pressure applied upon inertia points, the stability of axis becomes faulted and non-precession, thus to void effect in "gyroscopic" continuum.

BRIEF SUMMARY OF THE INVENTION

The device herein invented depends upon the "gyroscopic" principle as opposed to primary centrifugal force in the following manner: (1)The axle and subsequent housing components are constructed at inclination as opposed to a unilateral vertice; (2)The device is motivated by natural human wrist and arm tension as opposed to motorized activation ; (3)a point of inertia does exist, and may be relocated by tension and pressure upon the axle rod housing.

Through utilization of such "gyroscopic" principle, coupled with a four-axis gimbal free design, the device herein shall create a "helix" range from one to four, with the appearance of an additional two "helix" due to specified weight placement. The solution for problems of non-precession and continuum depends upon the skill of the user, and the construction can be imbibed for players of all ages.

DESCRIPTION OF INVENTION

As weights and measures are integral to the activation of this device (FIG. 1), the inventor has seen fit to include all applicable measurements as have been available at the time of conception to assist in the ease of construction for those who desire to investigate this device beyond the initial specification.

I. Materials-Composition

1. An aluminum and/or steel alloy
2. A nylon polymer may be used in construction of entire device, or just upon specific areas as mentioned, infra. (*)

Description, cont'd.

4.1 Lockplate (w)

- a. diameter- 2.0
- b. distention rate from cone top base- 18.6 degrees (total from cone initiated diameter- 52.595 degrees)
- c. length of distention- .05
- d. width ratio: .05/.025 distention

4.2 Lockplate (w)- two parts consisting of:

- a. .01 width flat plate (a) to connect to
- b. .05 length distention plate with 1.0 width flat plate (b)

5.1 Flywheel (x)-*

- a. diameter- 3.0
- b. width- .03

5.2 Flywheel (x)- two parts consisting of:

- a. top mount plate- .01 width
- b. bottom fit to house lockplate

6.1 Flywheel (y)-*

- a. diameter- 3.0
- b. width- .02

6.2 Flywheel (y)- two parts

- a. bottom mount plate- .01 width
- b. top flush with bottom of flywheel (z)- .01 width

Description, cont'd.

7.1 Flywheel (z)-*

- a. diameter- 2.0
- b. width- 02

7.2 Flywheel (z)- one part

- a. solid flush flywheel

8.1 Chain- four total sets

- a. each total length- 17.50
- b. tensile strength- 05oz. per 02
- c. air flow ratio single (solid/open)- 1/3

8.2 Chain increments- 2 sets of 2 differentiated

measure

- a. set each line between 1.170 and 1.180 apart
(1/2 in.)
- b. set doubling at the following:
 - b1. from top- 6.0 (2 and 1/4 in.),
connect, 5.50 (2 in.), connect
 - b2. from top- 3.50 (1 and 3/8 in.),
connect, 3.0 (1 and 1/8 in.), connect
- c. set single attachments at the following:
 - c1. for 6.0 at end of b1 connection and;
 - a. attach to balance (ref. no. 11a2)
 - c2. for 3.5 (1 and 3/8 in.) at end of b2
connection, and;
 - a. attach to balance (ref. no. 11a1)
and;
 - b. attach final 4.50 length (1 and
6/8 in.) to balance (ref. no.
11a2)
- d. For single chain attachments-all shall occur in
uniform upon either the right or left side of
lower bar attachments-

Description, cont'd.

9.1 Chain connectors and bars

a. diameter- 01

10.1 Double chain joiners-Cubes

a. cubic measurement at face- 045

9.2/10.2 Chain bar connectors/joiners-

a. Could supplement hooks for bar/cube
attachments by doubling weight at bar/cube
attachment areas (see tensile strength for
evaluation)

11.1 Chain balances-*

a. weight(s)- (a1)03oz. / (a2)02oz
b. air flow ratio (solid/open)- (b1)3/1 (a2)1/1

11.2 Balance weights *

a. construct of most any light weight nylon or
aluminum, shall maintain solid/open air flow
ratio as described.

Description, cont'd.

12.1 Axle housing unit for axle rod (y)

- a. total length- 3.50

12.2 Axle housing for axle rod (y)

- a. top area of housing- .06 diameter, .06 length
- b. mid-area of housing- .045 diameter, .045 length
- c. bottom area of housing- .085 diameter, 1.950 length (05 threadable allowance for outer handle attachment)
- d. .07 threaded open rod for access to weight ball at upper area of bottom housing unit
- e. housing shall be inserted into outer handle by means of threaded/threadable rods in increments of 5.0, 7.0, 9.0 lengths.

Description, cont'd.

ASSEMBLY

Assembly of the device is simple, and is effected by means of easily accessible components. To ensure proper format/function, certain basic principles of welding/solder shall be applied to the following elements:

1. bond flywheel (y)(and mountplate) and (z) to top solid area of axle rod (x)-
2. attach weight ball to measured end of axle rod (y)- (may thread if necessary)
3. attach inclination cone to measured ends of axle rod (x) and axle rod (y)
4. bond lockplate to inclination cone
5. bond mountplate to flywheel (x)
6. bond specific washers as indicated

Please refer to FIG. II drawing for overview of process per numerals as listed below.

13. Lockplate (ref. no. 4.2) distention plate top surface shall contain eight (8) plate locks gaged at (a) 02 width, (b) 05 total vertical length, (c) 06 horizontal top length, (d) 03 horizontal bottom length-

14. Plate locks shall contain centre punch at a measurement of 025 diameter, spaced at 08 apart, and each centre punch shall be cased by rubber housing not to exceed 01 diameter at center, eased to 025 at exits of centre punch.

Description/Assembly, cont'd.

15. Plate locks and rubber housing total top width shall not exceed 04cm.

16. Plate locks shall begin 03 from outer edge of lockplate, and receed no farther than 07 from outer edge of lockplate

17. Total inner open housing of axle rod (x) shall not exceed 0125 diameter, nor shall open axle rod (x) length exceed 05.

Please refer to FIG. III drawing for overview of process per numerals as listed below:

18. Flywheel (y) (ref. no. 6.2), bottom mount plate shall contain three (3) 05 by 1.0 indentations, spaced at 1.0 apart

19. mount plate indentions shall begin 05 from outer flywheel edge, and not receed farther than 1.0 from outer flywheel edge.

20. Flywheel (x) (ref. no 7.2), top mount plate shall contain three (3) 05 by 1.2 indentions, spaced at 08 apart- begin and end same as (3).

21. Flywheel (x) shall contain eight (8) entrance points from .02 from base of flywheel (x).

22. Flywheel (x) bottom lock insertion area and entrance points shall contain eight (8) indentions/centre punch coinciding with lockplate/entrance measurements at 1.17750 (see FIG. II,2)

23. Flywheel (x) centre punch shall continue 02 beyond lockplate and rubber housing at each inner plate lock.

Description/Assembly, cont'd.

Please refer to FIG. IV for overview of process per numerals as listed below:

24. Bond lockplate to inclination cone
25. Assemble inclination cone assembly to axle rods (x)
1.0 (3/8 in.) insertion and (y) 1.0 (3/8 in.) insertion
26. Bond flywheel (y,z) to axle rod (x)
27. Attach flywheel (x) to axle rod (x)-freewheel
28. Complete axle rod (x) assembly and cap
29. Insert complete axle rod (x,y) assembly into
axle housing through loose washer (01 width at
top)
30. Bond weighted ball to end of axle rod (y) (include
one (7a) loose washer and 2 (7b) bonded washers at
01 width each)
31. enclose axle housing (12.2d)
22. Attach chains